## 3.9kW Packaged Industrial Chiller





#### **FEATURES:**

Air cooled packaged chiller designed for industrial cooling, including: Integral 3.1 Bar pump (optional 4.5 Bar pump available)
Integral buffer tank
Refrigerant - R134a
Suitable for indoor or outdoor siting
Single phase power supply

Specification Overview <sup>4</sup>					
Model		TAL37			
Nominal Cooling Duty @ 15°C Flu	ıid / 20°C Ambient	3.9 kW			
Cooling Duty @ 25°C Fluid / 20°C	Ambient	5.7 kW <sup>1</sup>			
Cooling Duty @ 8°C Fluid / 20°C A	Ambient	$2.7~\mathrm{kW^1}$			
Refrigerant / Charge	R	R134a / 1 kg			
Fluid <sup>1</sup>	Water	Water/Glycol 30%			
Settable Fluid Temperature Range	e +8 <sup>0</sup>	+8°C to +25°C			
Fluid Flow Rate	420 to 1,080	to 1,080 Litres/Hour			
Ambient Temperature Operating	Range -5 <sup>0</sup>	-5°C to +45°C			
Internal Pump Nominal Pressure		3.1 Bar <sup>2</sup>			
Internal Tank Capacity		50 Litres			
Connection Sizes		<sup>3</sup> / <sub>4</sub> "BSP			
Power	230	V/1Ph/50Hz			
Full Load Amps		12.6 Amps			
Dimensions (mm)	1254 (H) x 740 (L	.) x 600 (W)			
Net Weight <sup>3</sup>		153 Kg			
Suitable for Indoor or Outdoor Sit	ing Fully W	Fully Weatherproof			

<sup>&</sup>lt;sup>1</sup> Correction Factors, Page 4

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<sup>&</sup>lt;sup>2</sup> Optional High Pressure Pump: 4.5 Bar

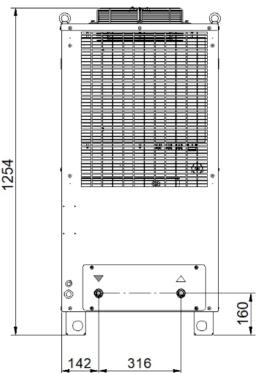
<sup>3</sup> Including Packaging and Refrigerant, Tank Empty

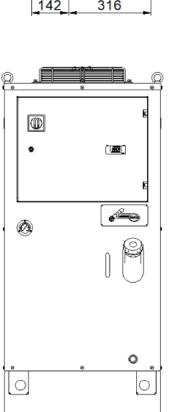
<sup>&</sup>lt;sup>4</sup> Due to the continuous development of our products, all information is subject to change without notice Data Sheet V1.2

# **3.9kW Packaged Industrial Chiller** TAL37

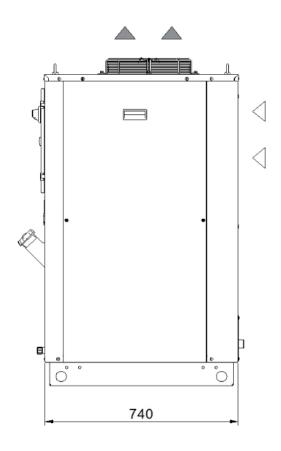


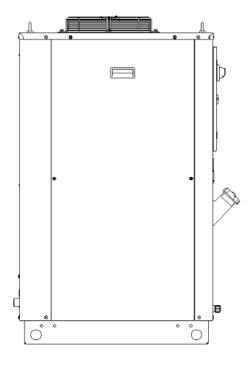
### **Dimensions**





600





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### TAL37



#### **STRUCTURE**

In powder-coated steel sheet, RAL 7035 textured finish. Easily removed panels

#### **COMPRESSOR**

Hermetic reciprocating compressor, cooled by the refrigerant, complete with thermal cut-out.

#### **REFRIGERATION CIRCUIT**

Complete with charging port, drier filter, capillary, high-pressure safety pressure switch, R134a refrigerant.

#### **EVAPORATOR**

Brazed stainless-steel plate model.

#### **AIR CONDENSER**

Finned high-efficiency copper tube condensing coil, complete with safety grille.

#### **AXIAL FAN**

Axial fan, complete with thermal cut-out and safety grille.

#### **LIQUID CIRCUIT**

Non-ferrous liquid circuit composed of peripheral electric pump, plastic storage tank complete with visual level indicator, 0-10 bar pressure gauge, protective flow switch, regulation sensor.

#### **ELECTRICAL PANEL**

With main disconnect switch, fused motor protection.

#### MANAGEMENT AND CONTROL

The TX110 control unit manages the chiller's operation, providing warnings including high/low temperature alarms and a general serious fault alarm, with the display indicating if this refers to the refrigeration or liquid circuit. An on-off contact allows the machine to be switched on remotely (pump included). Control disconnect switch for switching on the machine.

#### **PAINT/COATING**

Standard colour: RAL 7035 textured.

#### **OPTIONAL ACCESSORIES**

BA - Mechanical bypass valve protecting the pump

**RU - Castors** 

TD - Differential fluid temperature management (two sensors)

BGC - Hot gas bypass for +/- 1 K temperature precision

BGP - Hot gas bypass for +/- 0.5 K temperature precision

LS - Liquid circuit for laser application

UL1 - UL certified electrical panel and components

High pressure pump - 4.5 bar

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Correction factors for calculating the cooling power													
Water Outlet Temperature	Fw	°C					8	10	15	20	25		
		factor					0.69	0.77	1	1.22	1.44		
Ambient Temperature	Fa	°C					15	20	25	32	35	40	45
		factor					1.26	1.2	1.11	1	0.95	0.87	0.80
Percentage Glycol by weight	Fg	%	0	10	15	20	25	30	35	40			
		factor	1	0.96	0.95	0.94	0.93	0.91	0.90	0.88			

Cooling power (kW) =  $3.6 \times Fw \times Fa \times Fg$ 

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